

Work Order ID 50157

July 9, 2009 9:53:48 AM



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Item ID: D412-702-111B

Accept



Setup Start



Revision ID:

Stop



Item Name: Harness Assembly

Start Date: 7/09/09 Start Qty: 1.00



Cust Item ID:

Required Date: 7/10/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|----------------|--------------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| 100 | Pick Kit | 0.00 | | | | | | | |
| | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |
| 110 | | 0.00 | | | | | | | |
| | | | | | | | | | |
| Small Fab | Memo | 0.00 | | | | | | | |
| Small Fab | Assemble as per ICA D412-702 P79 | | | | | | | | |
| 120 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

SB L O 809/07/09

=> 809/07/09 (A)

[REDACTED]

July 9, 2009 9:53:48 AM

Accept

[illegible]**Setup Start**

Stop

[illegible]**Cust Item ID:**

Start Date: 7/09/09 **Start Qty:** 1.00

Required Date: 7/10/09 Req'd Qty: 1.00

Customer:

Reference:

Run Start

[illegible]

Process Plan:

Date:

Tooling:

Date:


Stop

QC:

Date:

SPC (Y/N):

Date:

09/07/09 

mf 09-07-09

Picklist Print

July 9, 2009 9:53:47 AM

Work Order ID: 50157

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly


Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| AN960JD10L  Washer | | Purchased | No | | | 100 | Each | 7,161.000 | 4.0000 | | 9/7/9 | SP |

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 7245

101291 16

104885 153

105793 236

109632 1837

110985 5000

18235 3

Main Warehouse

ST182 -84

109632 -84

D3570-1RevE

Manufactured No

100 Each 20.0000 1.0000



Bracket



9/7/9

SP (K)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 20

46350 20

Y6350

Picklist Print

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Work Order ID: 50157

Parent Item: D412-702-111B

Parent Item Name: Harness Assembly



Comments:

Start Date: 7/09/09

Required Date: 7/10/09

Start Qty: 1.00

Required Qty: 1.00



| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Remaining Qty To Pick | Qty Issued | Date Issued | Status |
|---|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|---|---------------|----------------|--------|
| D3579-047RevC | | Manufactured | No | | | 100 | Each | 7.0000 | 1.0000 | | | |
|  | | | | | | | | |  | | | |
| Shoulder Harness | | | | | | | | | | | | |

9/7/9 SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
47868

7
7



| | | | | | | | | | | | | |
|---|--|-----------|----|--|--|-----|------|-----------|---|--|--|--|
| MS21042L3 | | Purchased | No | | | 100 | Each | 1,832.000 | 4.0000 | | | |
|  | | | | | | | | |  | | | |
| Nut | | | | | | | | | | | | |

47868
9/7/9 SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
110844
111274
111668

1832
34
798
1000

| | | | | | | | | | | | | |
|---|--|-----------|----|--|--|-----|------|---------|---|--|--|--|
| MS24694-S50 | | Purchased | No | | | 100 | Each | 34.0000 | 4.0000 | | | |
|  | | | | | | | | |  | | | |
| Screw | | | | | | | | | | | | |

111274
9/7/9 SP

Warehouse Loc Qty Loc Code
Location

Main Warehouse
ST
108936
111020

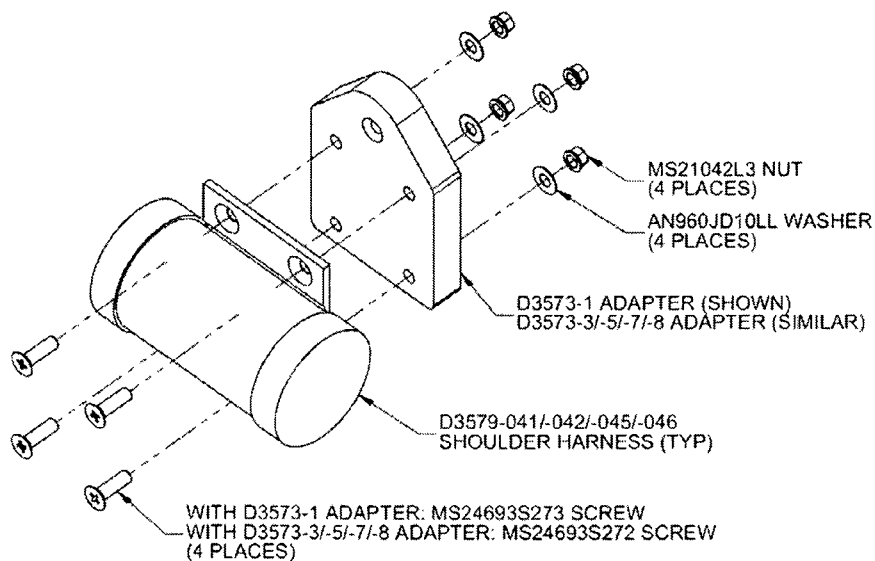
34
6
28

111020

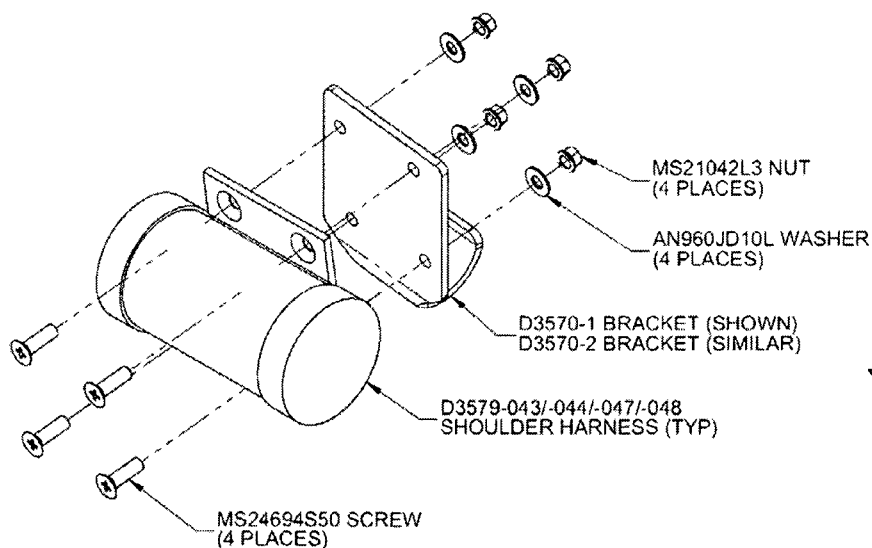
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Shop Packet Print

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**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

W05057

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